RCJC

GARMENT DYEING PLUS ACID WASH

1 Wetting at 70° for 10 Minutes

2 Dyeing at 60° for 40 Minutes

Check Sample

If Ok

Not Ok

Do Addition

Again run for 20 Mins Then check Sample

Drain

Rinse

3 Neutral at 40 C for 10 Minutes

Rinse x2

4 Soaping at 70C for 15 Minutes

Rinse

5 Bio polish at 55 C for 25 min ph 4.5

Rinse

6 Softening at 40 C for 20 min

7 Hydroextraction

8 Drying

9 Acid wash in wooden drums for 15 to 20 min

10 Neutralisation with Sodium Thiosulphate

11 Topping with Reactive Dyes at 60 C for 60 min

12 Fixing with Fixer

13 Softening at 40 C for 20 min

14 Hydroextraction

15 Drying at 75 C for 45 min