RCJC

GARMENT DYEING

1 Wetting at 70° for 10 Minutes

2 Dyeing at 60° for 40 Minutes

Check Sample

If Ok | Not Ok | Do Addition | Again run for 20 Mins Then check Sample

Drain

Rinse

3 Neutral at 40 C for 10 Minutes

Rinse x2

4 Soaping at 70C for 30 Minutes

Rinse

5 Cationization 75 C for 30 Minutes

Darin

6 Pigment Dyeing for 25 Minutes at 50 C

Check Sample

If Ok | Not Ok | Do Addition | Again run for 20 Mins Then check Sample

Rinse

7 Binder at room temp for 20 min

Rinse

8 Bio polish at 55 C for 25 min ph 4.5

9 Softening at 40 C for 20 min

10 Hydroextraction

11 Drying at 75 C for 45 min